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Liu et al.

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[54] **PROCESS FOR 6-O-ALKYLATION OF
ERYTHROMYCIN DERIVATIVES**

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536/7.4; 536/18.5

[58] **Field of Search** 536/7.2, 7.3, 7.4,
536/18.5, 18.6

[56] **References Cited**

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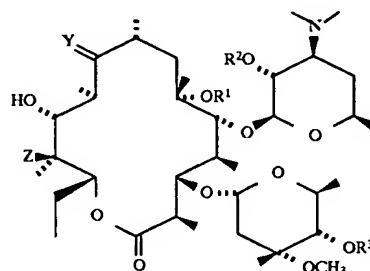
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[57] **ABSTRACT**

A procedure for preparing 6-O-alkyl erythromycin com-
pounds having the formula:



wherein R¹ is a loweralkyl group, R² and R³ are indepen-
dently hydrogen or a hydroxy-protecting group, except that
R² and R³ may not both be hydrogen simultaneously; Y is
oxygen or a specifically substituted oxime; and Z is
hydrogen, hydroxy or protected-hydroxy; by reaction of the
compound wherein R¹ is hydrogen with an alkylating
reagent, in the presence of a strong alkali metal base and also
in the presence of a weak organic amine base, in a suitable
stirred or agitated polar aprotic solvent, or a mixture of such
polar aprotic solvents maintained at a reaction temperature
and for a period of time sufficient to effect alkylation.

7 Claims, No Drawings